

**D**

**D**

**DETROITER**

*Royal*

*American*

*Single-Section Homes*

**AUTHORIZED DETROITER SALES CENTER**

An Independent Contractor

**D**

**D**

[www.detroiter.com](http://www.detroiter.com)

## **THE HOMARK HISTORY**

The HOMARK Company, Inc. operates a factory in Red Lake Falls, Minnesota. Located at the eastern edge of the fertile Red River Valley, the town is located on several hills, at the confluence of the Clearwater and Red Lake Rivers.

The factory was purchased in February 1991, by 46 employees after many years of private ownership. These employees signed personal commitments to make the purchase, and give them control of all facets of the business of building manufactured homes.

One of the earliest commitments was to build the best quality home possible while competitive in the market place. Since that time, the factory has grown substantially in its production capacity and its work force. Being employee-owned, all personnel at HOMARK have the opportunity to buy stock in the company, and many have done just that. They are very proud of the products they build, and want everyone to know that the HOMARK Home you've purchased was "BUILT WITH PRIDE" by the company owners.

## **EMPLOYEES'**

### **"TOTAL COMMITMENT TO QUALITY"**

Being an employee-owned company, we implemented a "Total commitment to Quality" program in 1994. This program gives today's home buyer the assurance that is necessary in all links to our customer.

We start with a very simple but responsible philosophy of quality with our employees at HOMARK. If the material is not equal to their workmanship, they may reject the material involved. Along with this policy we have full-time quality control personnel inspecting each home.

## **MATERIAL VENDORS**

### **"TOTAL COMMITMENT TO QUALITY"**

Our vendors that supply our materials must respond with their quality control program that provides standards set by our employees. If materials are rejected, they are required to respond on specific answers to our materials manager on what their findings are. If the problem is not resolved by our vendor, we then search out a new supplier that will provide our quality expectations.

## **DEALER/DEVELOPER**

### **"TOTAL COMMITMENT TO QUALITY"**

Our dealer/developers are committed to our vital link in areas that assure the performance of our home when completed. Our professional retailers are in partnership with HOMARK in all aspects of purchasing and set-up of our homes. Starting with the pre-qualification on finance applications and developing payments that fit within the budget of today's buyer. Once this step is completed, a guideline has been defined to start the procedures of floor plan selection and options that are desired to provide the buyer with our quality home. The retail representative will then make a site visit to advise what must be done to provide a quality set-up of your new home. The representative will also assist you in arranging and advising on the type of foundation or support system that will best suit the buyer's budget and provide long-term performance of your home. Once the home is completed and set, a walk through with the home buyer and dealer/developer is conducted. Any required corrections are noted at that time.

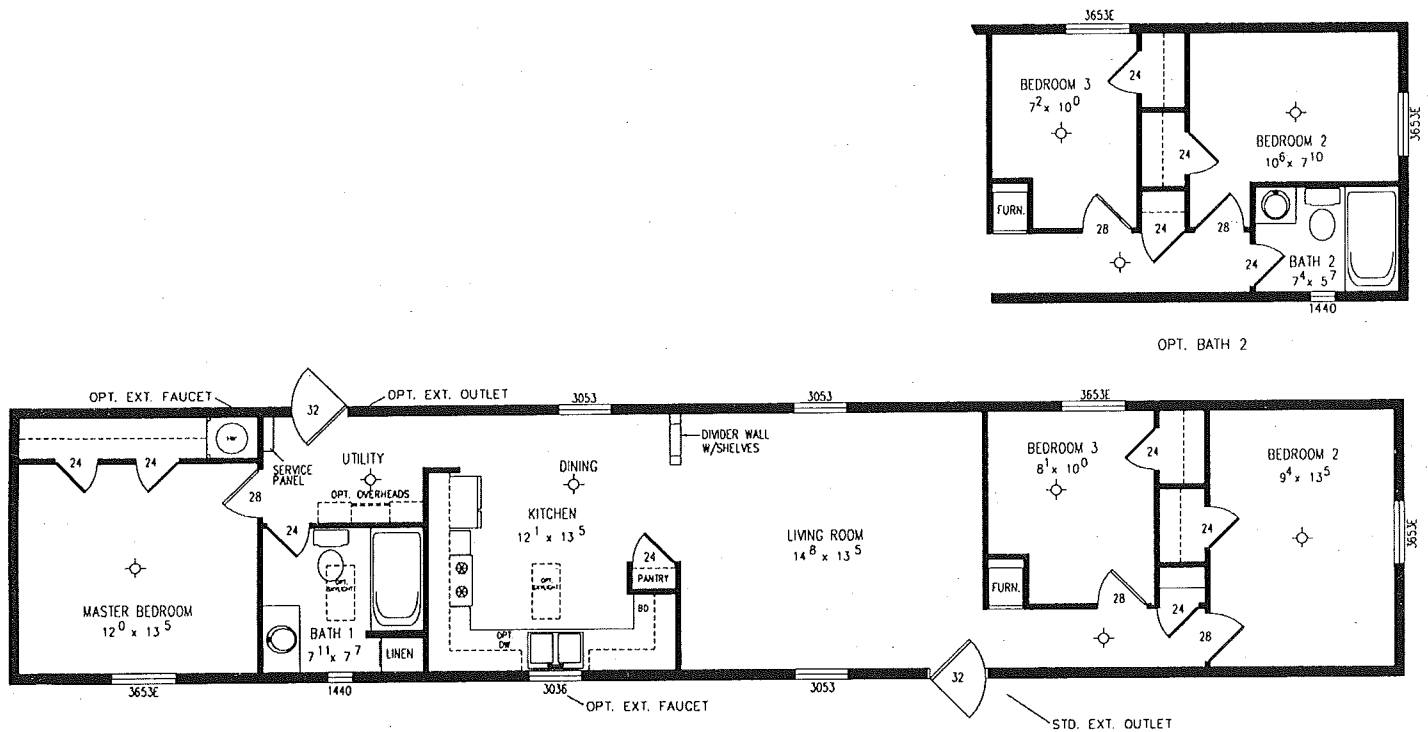
HOMARK's "Total Commitment to Quality" goes beyond the employees to involve all material vendors and dealer/developers by providing a one-year warranty to our homeowners.

As you are making your decisions on housing, we feel it is our "Total Commitment to Quality" program with conscientious employees that make

## **THE HOMARK DIFFERENCE**

# MODEL 501

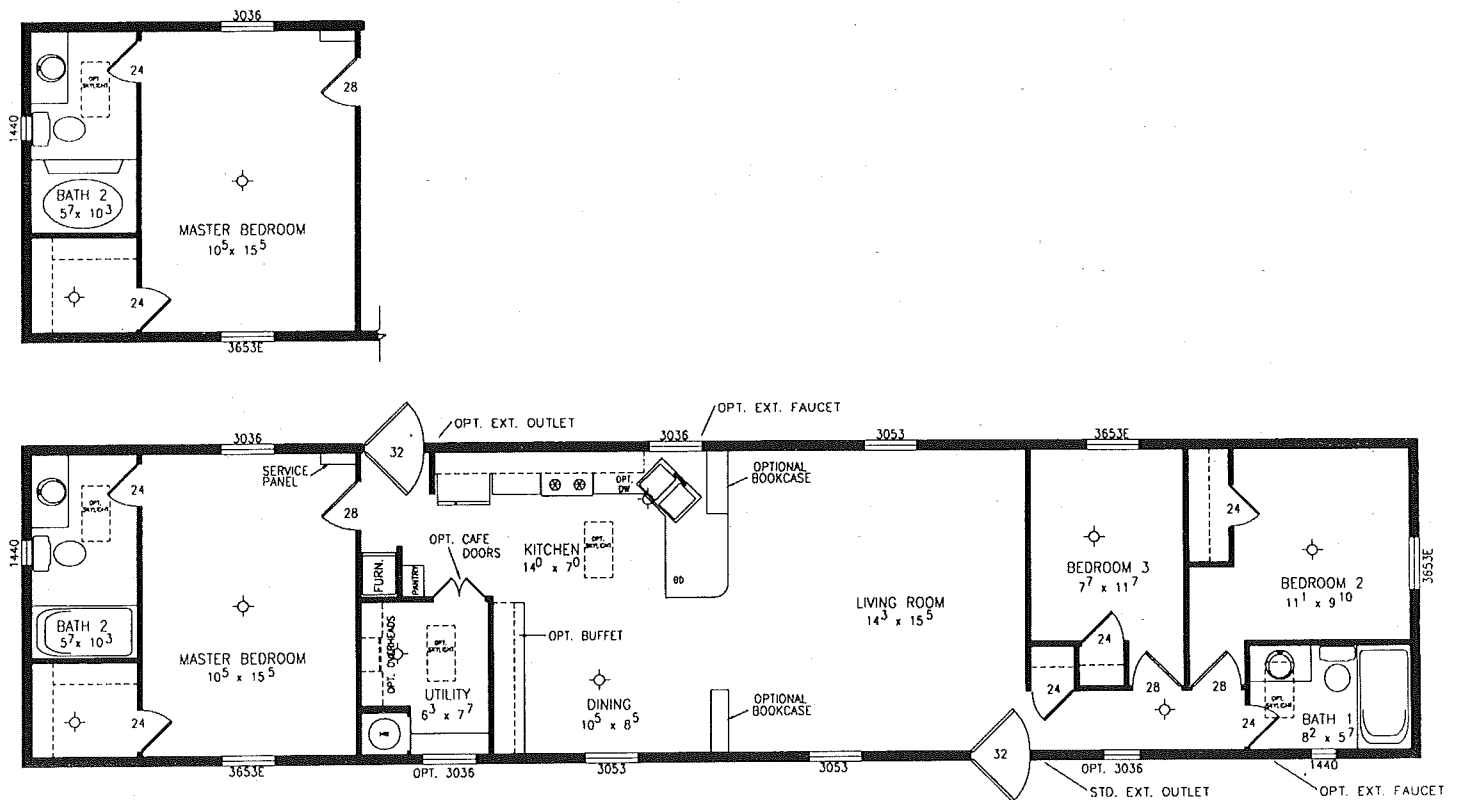
7014-3FB



MODEL 501 7014-3FB  
BOX SIZE 66'-8" x 13'-5"  
APPROX. 894 SQ. FT.

# MODEL 510

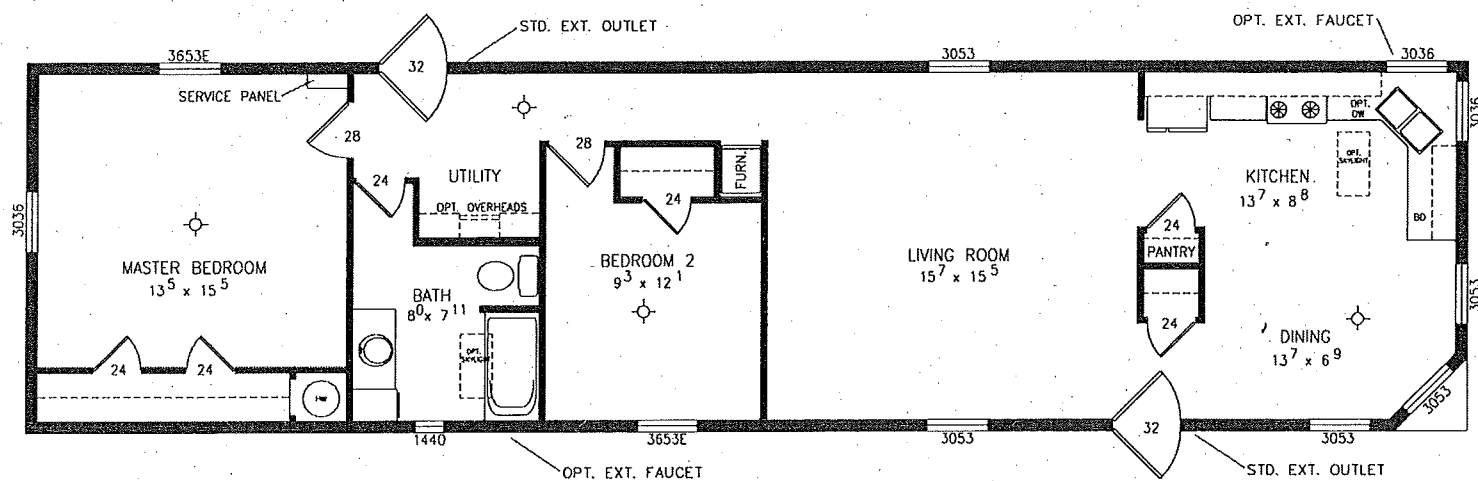
7016-3FB2



MODEL 510 7016-3FB2  
BOX SIZE 66'-8" x 15'-5"  
APPROX. 1028 SQ. FT.

# MODEL 511

# 6416-2FK

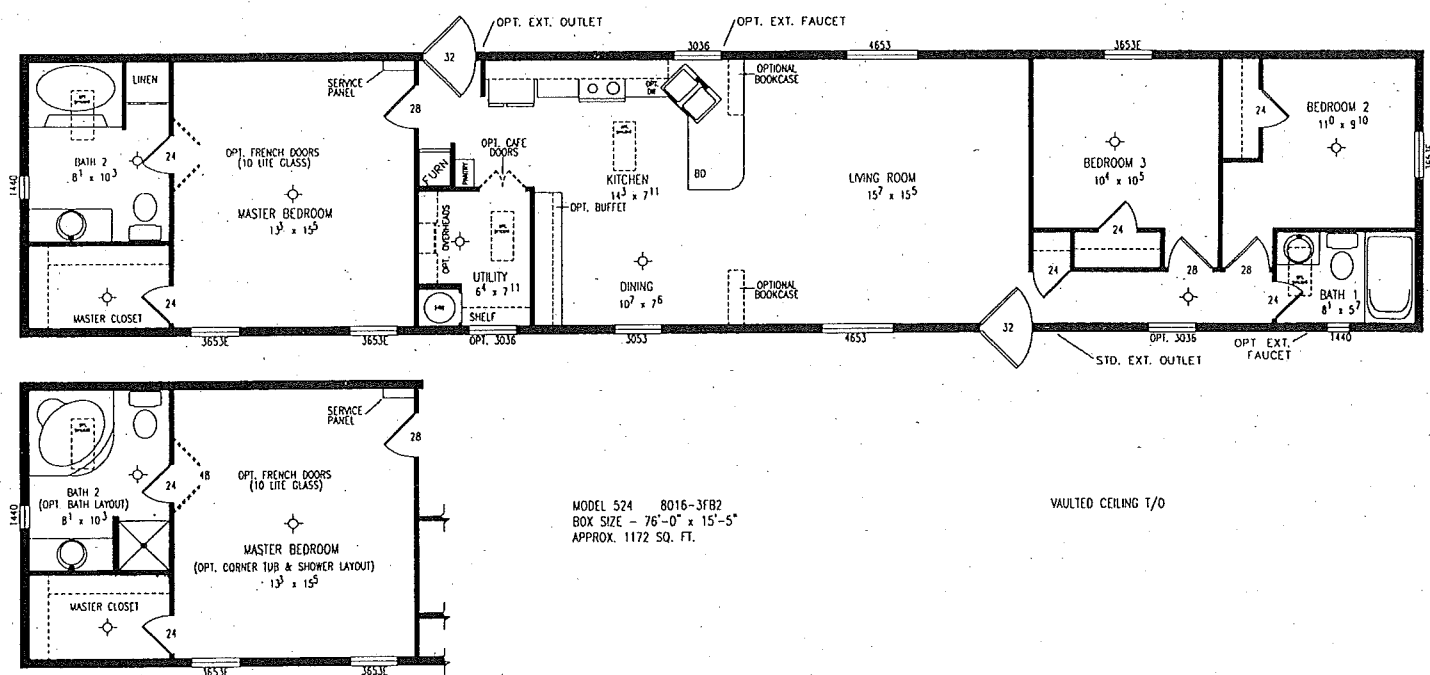


MODEL 511 6416-2FK  
BOX SIZE 60'-0" x 15'-5"  
APPROX. 925 SQ. FT.

VAULTED CEILING T/O

# MODEL 524

**8016-3FB2**

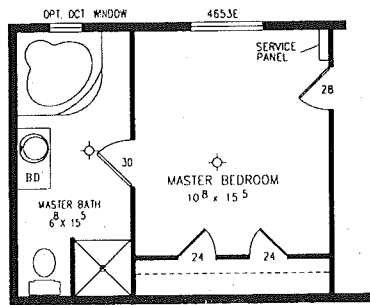


MODEL 524 8016-3FB2  
BOX SIZE - 76'-0" x 15'-5"  
APPROX. 1172 SQ. FT.

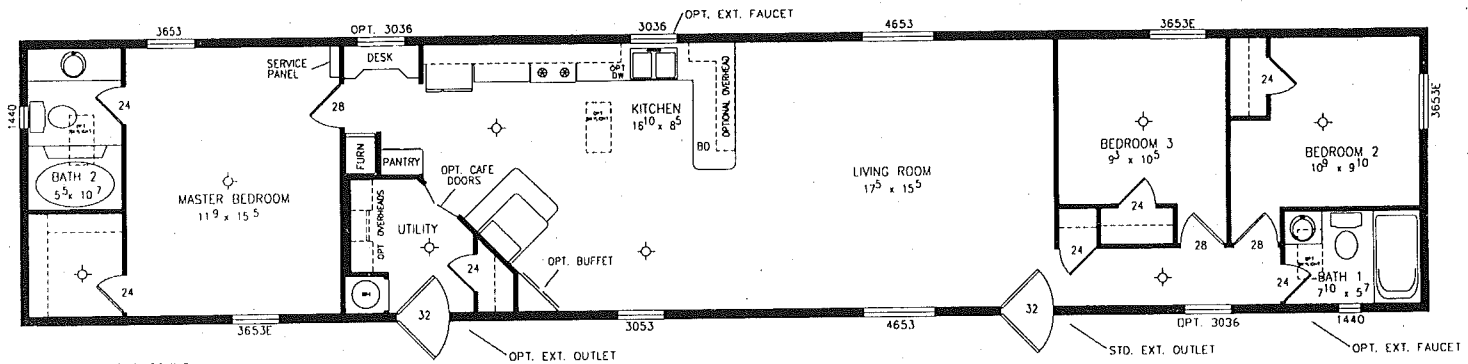
VAULTED CEILING T/O

# MODEL 525

8016-3CKU2



OPT. BATH 2

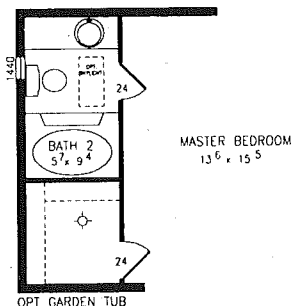


MODEL 525 8016-3CKU2  
BOX SIZE 75'-0" x 15'-5"  
APPROX. 1172 SQ. FT.

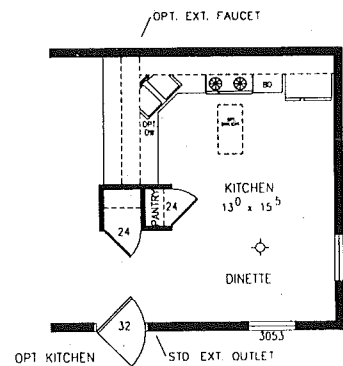
VAULTED CEILING 1/0

# MODEL 526

7016-2FK2



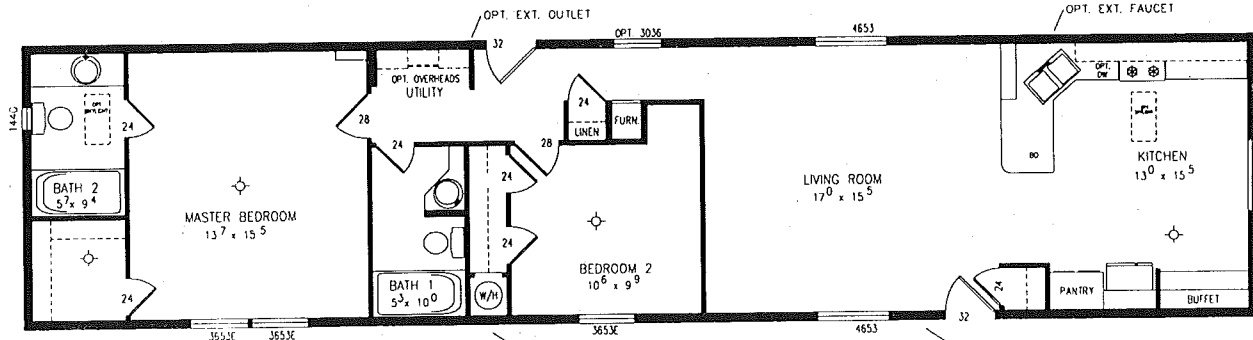
OPT. GARDEN TUB



OPT. KITCHEN

STD. EXT. OUTLET

OPT. EXT. FAUCET



MODEL 526 7016-2FK2  
BOX SIZE 66'-8" x 15'-5"  
APPROX. 1013 SQ. FT.

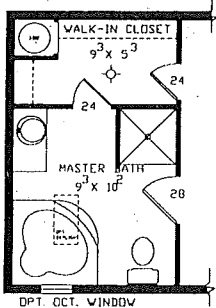
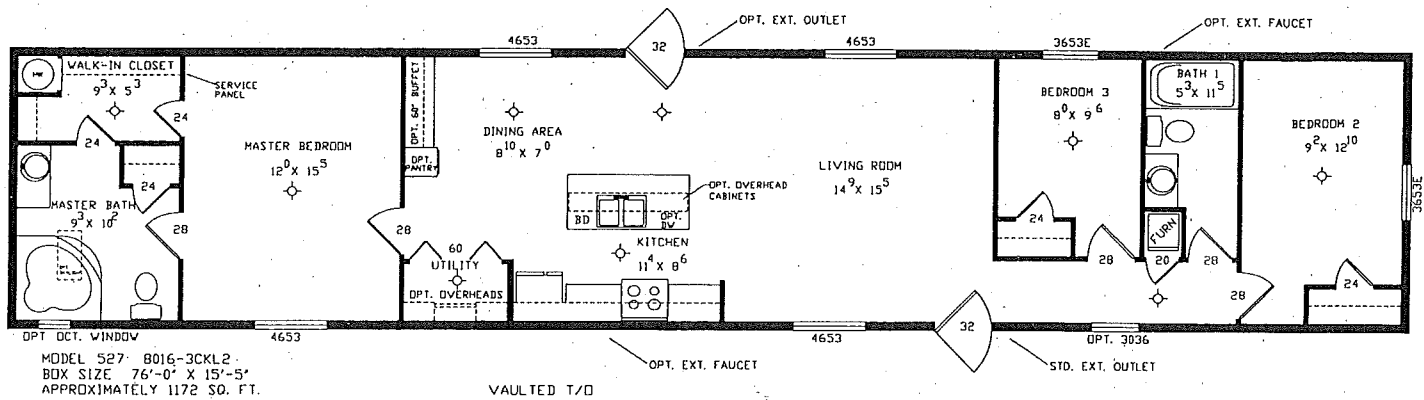
VAULTED CEILING 1/0

OPT. 3 WINDOW  
WALK-A-BAY

OPT. 4 WINDOW  
WALK-A-BAY

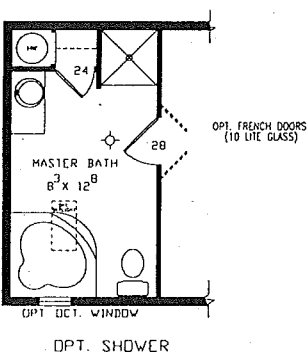
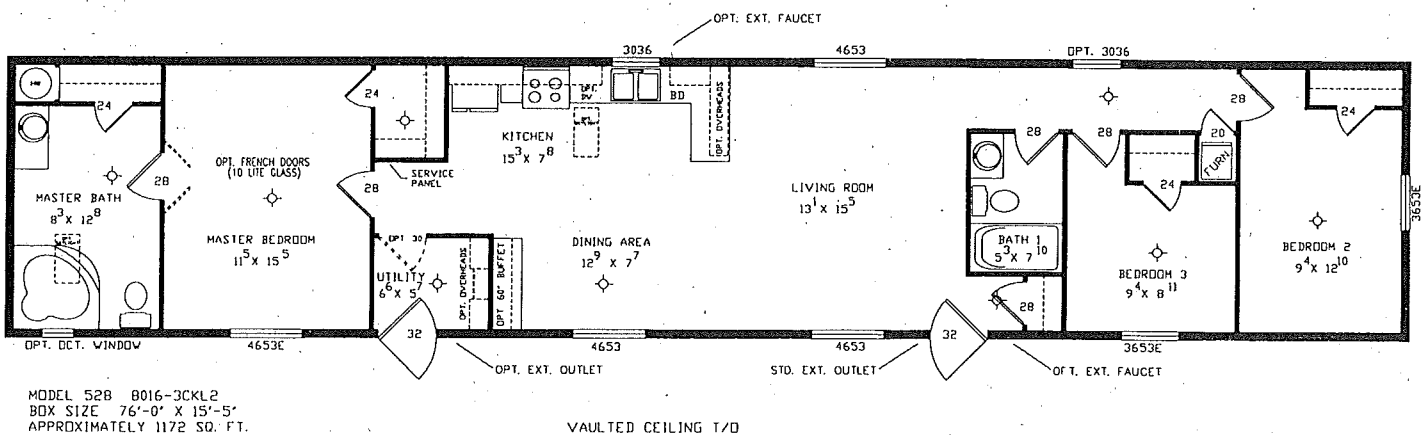
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8016-3CKL2



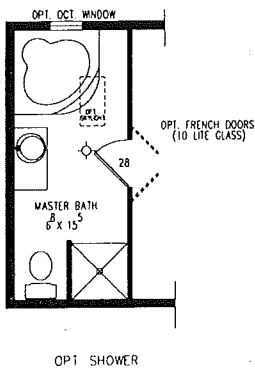
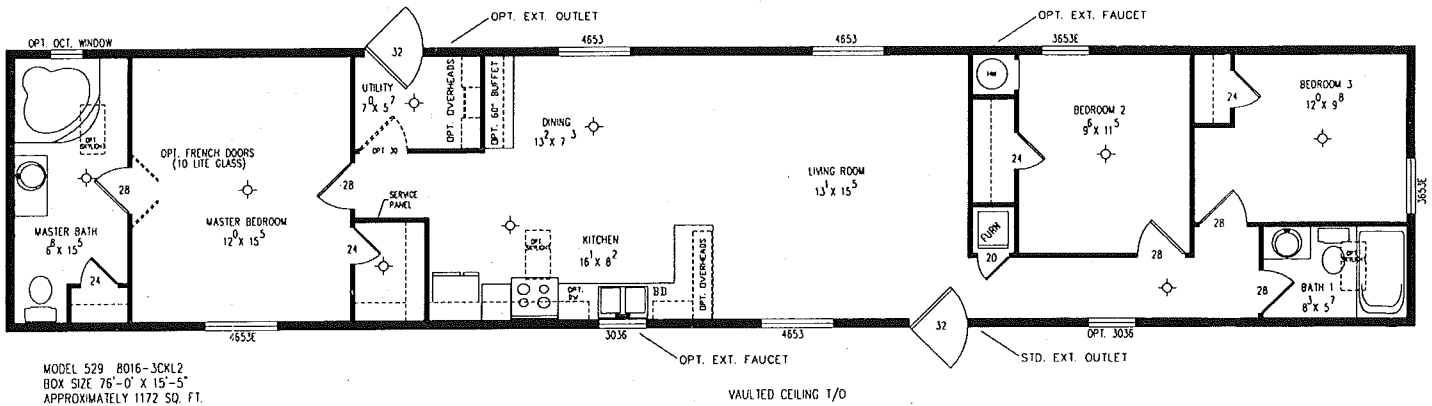
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8016-3CKL2



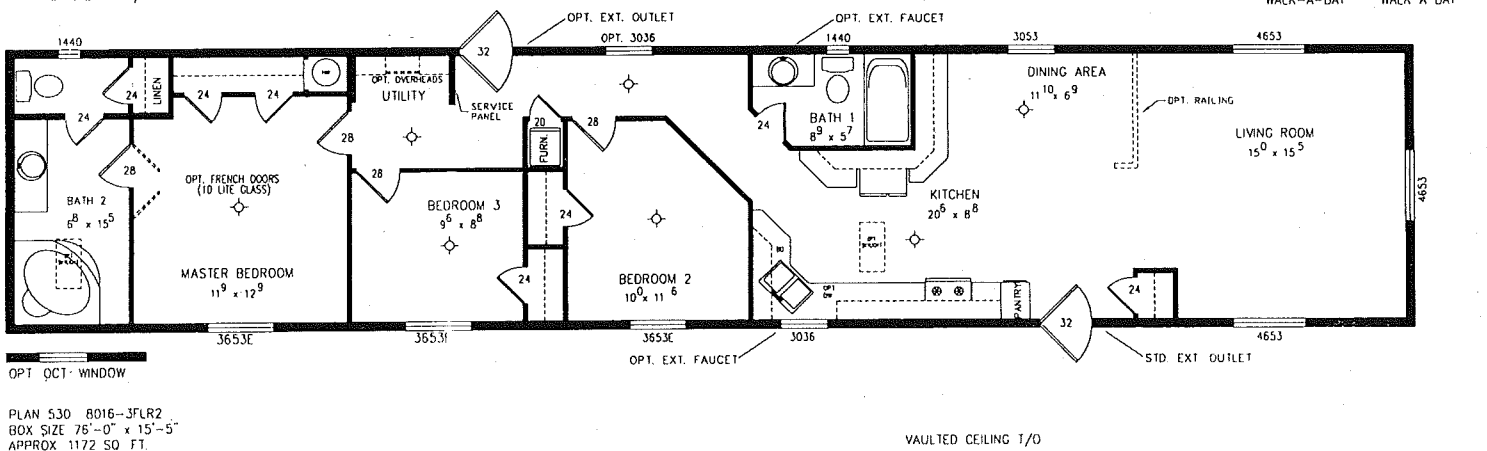
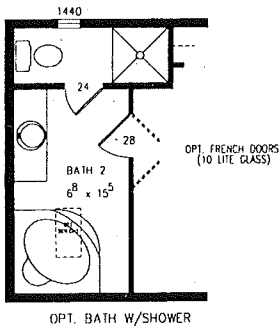
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8016-3CKL2



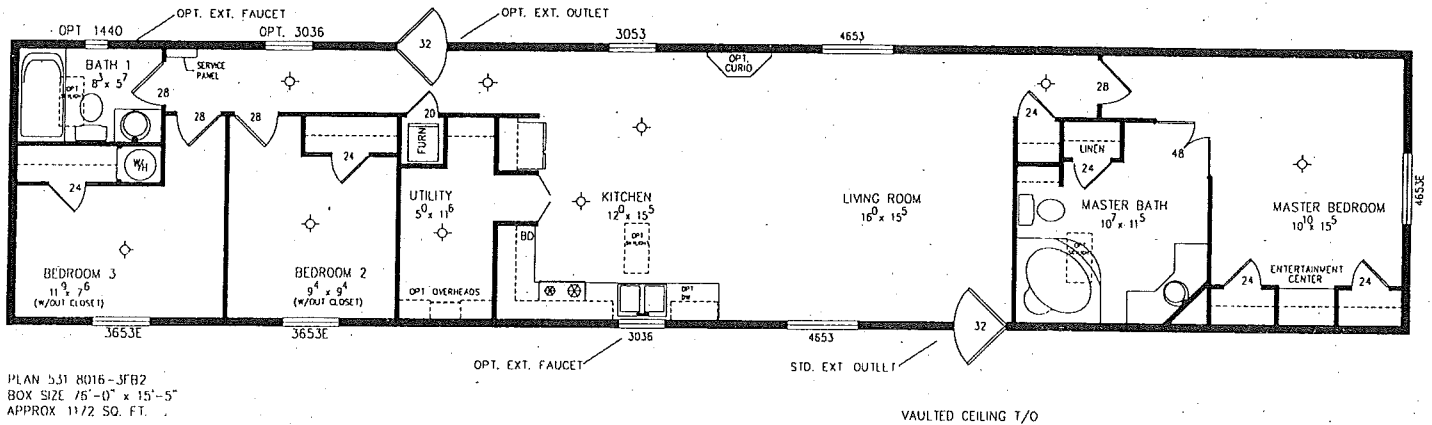
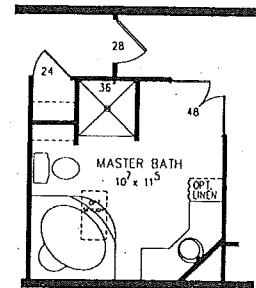
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8016-3FLR2



# MODEL 531

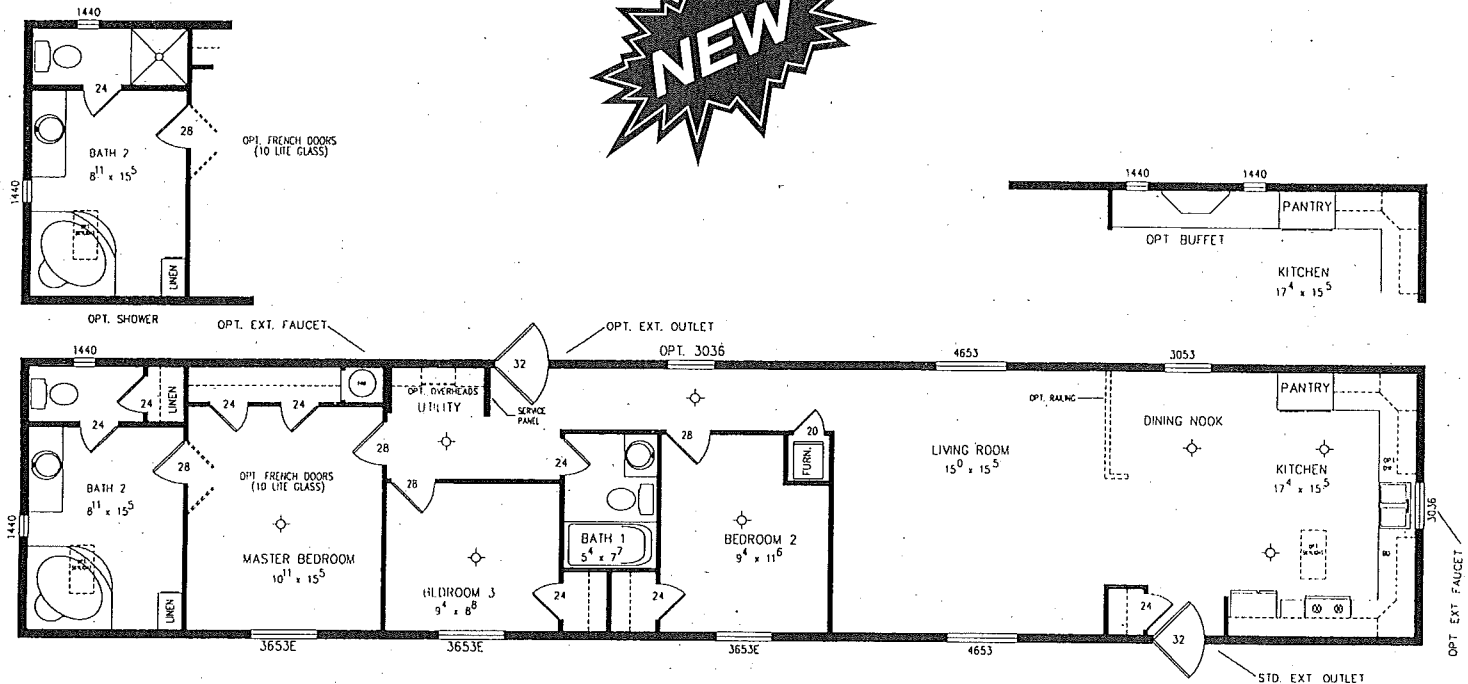
8016-3FB2



PLAN 531 8016-3FB2  
BOX SIZE 76'-0" x 15'-5"  
APPROX. 1172 SQ. FT.

# MODEL 532

8016-3FK2



MODEL 532 8016-3FK2  
BOX SIZE 76'-0" x 15'-5"  
APPROX. 1172 SQ. FT.



## 2000 STANDARD FEATURES DETROITER ROYAL AMERICAN SINGLE-SECTION 500 SERIES

### STRUCTURAL

10" I-Beam Frame on 70' Homes  
12" I-Beam Frame on 80' Homes  
2" x 8" Floor Joists 16" O.C., w/Air Dried Lumber  
8' Cresdek Floor Decking Seamed Every 8' w/Air Dried 3" x 8" Floor Joists  
R-11 Insulation in Floor  
90" Sidewalls  
2" x 6" Sidewalls, 16" O.C. w/R-19 and Continuous Vapor Barrier  
24" O.C. Rafters, R-21 Insulation, 30# Roof Load  
**Shingled Roof**  
**Colored Roof Edge – White or Brown**  
Masonite Siding  
**Tape and Textured Vaulted Ceilings T/O-16'**  
**Tape and Textured Vaulted Ceiling – LR/DR/Kit-14'**

### HEATING

Coleman/Evcon Gas Furnace w/Electronic Ignition and Dlx Blend Air II w/Fan in Attic for Fresh Air Exchange T/O the Home

### UTILITIES

30-Gal. State Stove Water Heater w/Double Element  
Wired for Clothes Dryer w/Recessed Receptacle  
Plumbed for Clothes Washer  
Shut-Off Valve at Main Water Inlet  
Natural Gas Hookup w/Shut-Off Valves  
**Shut-Off Valves at Sinks and Stools**

### EXTERIOR DOORS/WINDOWS

(2) 32" 6 Panel Steel Doors w/1-1/4" Storm Doors  
Vinyl Windows (**Carefree 2000**) Low E<sup>2</sup> Glass  
3" Trim Around all Windows

### ELECTRICAL

Brass Finish Coach Light (Front Door)  
Black Finish Globe Light (Rear Door)  
Exterior Electrical Outlet (Front Door)  
100 Amp Electrical Service Panel  
Smoke Detector(s)  
Dlx Brass Finish Dinette Light  
Ceiling Lights in all Bedrooms – Dbl Bulb Light  
Ceiling Lights in Walk-In Closets and Halls – Sgl Bulb

### KITCHEN

White Kitchen Appliances  
**Kenmore** Gas Range  
Powered Range Hood w/Light  
**Kenmore** 16' DD, FF, Refrigerator  
**Square Flat-Panel Ash** Cabinet Doors, Base and Overhead  
30" Overhead Cabinets Lined w/2 Shelves  
**Ash Face Frames**  
**Deep** Stainless Steel Sink  
Base Cabinets w/Middle and Bottom Shelf  
Double Roller Guide Drawer Suspension  
Laminated **Ash** Backsplash – Kitchen

### MASTER BATH

**Ash Face Frames**  
**Square Flat-Panel Ash** Cabinet Doors  
Framed Mirror w/Double Tulip Light  
**60"** Better Bath w/1-Piece Surround w/Shower Rod  
Lighted Bath Vent Fan

### BATH 1

**Ash Face Frames**  
**Square Flat-Panel Ash** Cabinet Doors  
Framed Mirror w/Double Tulip Light  
**60"** Better Bath w/1-Piece Surround w/Shower Rod  
Lighted Bath Vent Fan

### INTERIOR

**Mini Blinds T/O**  
Overdrape w/Valance and Sheer - LR and MBR  
Closet Shelves w/Vinyl Covered Rods  
1-1/2" Door Casing on all Interior Doors  
Solid Metal Locksets w/(3) Fast Hinges  
Passage Wardrobe Doors T/O  
Residential Saxony Style Carpet Treated w/Dupont Teflon Protector  
Dlx 6# Rebond Carpet Pad  
Congoleum Diamondfloor Linoleum  
Carpet Tack Strip On All Carpet Locations (Incl. Walk-In Closets)  
Knock-down Carpet Bar Where Carpet Meets Linoleum  
Seam Tape In Carpeted Doorways

\*\*\*\*\* **ONE-YEAR WARRANTY** . . . . All homes are backed by a limited one-year warranty. Naturally, the best warranty is the one you never have to use. You can be sure we stand behind each home built. Because, when you build them better, you can back them better. (See the Home Owner's Manual for complete details.)

\*\*\*\*\* **BUILT TO LAST** . . . . The HOMARK Company, Inc., whose policy is one of continual product improvements, reserves the right to change prices, specifications and material without incurring obligation. All homes are built to meet or exceed the National Mfd. Housing Construction and Safety Standards Act of 1974 (HUD CODE).

\*\*\*\*\* Lengths and widths indicated are approximate overall dimensions. Lengths shown include approximately four feet for the tow hitch. Square footage measurements are approximate.



Printed On Recycled Paper

*Built With Pride*  
**100% EMPLOYEE OWNED**

**DETROITER**

**HOMES**



by  
**HOMARK**  
Red Lake Falls, MN

1/00

**- NOTES -**